

Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial Preparation Date: 09.21.2011

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Revision date: 04.17.2026

WB Epoxy Hardener (Clear) - Part B

SECTION 1: Identification

Product Identifier

Product Name: WB Epoxy Hardener (Clear) - Part B

Synonyms: Waterborne Epoxy Hardener

Product code: WBE-B

Recommended Use of the Product and Restriction on Use

Relevant Identified Uses: EPOXY SYSTEM - Hardener Component

Uses Advised Against: Do not apply to concrete less than 28 days old • Do not apply to concrete with curing or sealing membranes • Do not apply to base concrete at a temperature less than 55°F

Reasons Why Uses Advised Against: Not determined or not applicable.

Manufacturer or Supplier Details

Manufacturer:

United States

Rhino Linings Corporation

1001 Ed Rutherford Road

Greenville, TX 75402

800-422-2603

www.rhinolinings.com

Emergency Telephone Number:

North America

CHEMTREC

800-424-9300 (24/7)

SECTION 2: Hazard(s) Identification

GHS Classification:

Acute toxicity (oral), category 4

Acute toxicity (dermal), category 4

Skin irritation, category 2

Serious eye damage, category 1

Skin sensitization, category 1

Label elements

Hazard Pictograms:



Signal Word: Danger

Hazard statements:

H302 Harmful if swallowed

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H312 Harmful in contact with skin
H315 Causes skin irritation
H318 Causes serious eye damage
H317 May cause an allergic skin reaction

Precautionary Statements:

P201 Obtain special instructions before use
P202 Do not handle until all safety precautions have been read and understood
P264 Wash any exposed skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product
P272 Contaminated work clothing must not be allowed out of the workplace
P280 Wear protective gloves, protective clothing, eye protection and face protection.
P301+P312 IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell.
P330 Rinse mouth
P302+P352 IF ON SKIN: Wash with plenty of water and soap.
P321 Specific treatment (see Sections 4-8 of this SDS and any supplemental information on the product label).
P361+P364 Take off immediately all contaminated clothing and wash it before reuse
P333+P313 If skin irritation or rash occurs: Get medical advice or attention.
P312 Call a POISON CENTER if you feel unwell.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 Immediately call a POISON CENTER.
P405 Store locked up
P501 Dispose of contents and container in accordance with local, regional, national, and international regulations.

Hazards Not Otherwise Classified:

"Based on composition and dilution with water, the product does not meet GHS criteria for classification as a flammable liquid."

SECTION 3: Composition/Information on Ingredients

Identification	Name	Weight %
CAS Number: Proprietary	Polyamine Polymer	20-30
CAS Number: 9046-10-0	Poly(propylene glycol) bis(2-aminopropyl ether)	1-5
CAS Number: 112-57-2	3,6,9-triazaundecamethylenediamine tetraethylenepentamine	1-5
CAS Number: 107-98-2	1-methoxy-2-propanol monopropylene glycol methyl ether	5-15

Additional Information:

Specific chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold.

SECTION 4: First Aid Measures

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Description of First Aid Measures

General Notes:

Show this Safety Data Sheet to the doctor in attendance.

After Inhalation:

If inhaled, remove person to fresh air and place in a position comfortable for breathing. Keep person at rest. If breathing is difficult, administer oxygen. If breathing has stopped, provide artificial respiration. If symptoms develop or persist, seek medical advice/attention.

After Skin Contact:

Remove contaminated clothing and shoes. Rinse skin with copious amounts of water [shower] for several minutes. Launder contaminated clothing before reuse. If symptoms develop or persist, seek medical advice/attention.

After Eye Contact:

Immediately rinse eyes with plenty of gently flowing lukewarm water for 15 minutes. Remove contact lenses if present and easy to do so. Protect unexposed eye. Seek immediate medical attention, preferably from an ophthalmologist.

After Swallowing:

If swallowed, DO NOT induce vomiting unless told to do so by a physician or poison control center. Rinse mouth with water. Never give anything by mouth to an unconscious person. If spontaneous vomiting occurs, place on the left side with head down to prevent aspiration of liquid into the lungs. If symptoms develop or persist, seek medical advice/attention.

Most Important Symptoms and Effects, Both Acute and Delayed

Acute Symptoms and Effects:

Acute oral exposure may lead to dizziness, drowsiness, headache, breathing difficulties, nausea, vomiting, abdominal pain, and lowering of consciousness. Adverse effects are dependent on exposure (dose, concentration, contact time).

Dermal exposure may cause an allergic skin reaction. Symptoms may include irritation, redness, pain, rash, inflammation, itching, burning and dermatitis.

Eye contact may result in irritation, redness, pain, inflammation, itching, burning, tearing, corneal damage and loss of vision.

Delayed Symptoms and Effects:

Symptoms of exposure may be delayed.

Effects are dependent on exposure (dose, concentration, contact time).

Immediate Medical Attention and Special Treatment

Specific Treatment:

In case of eye contact, seek prompt medical attention while rinsing is continued.

Notes for the Doctor:

Treat symptomatically.

SECTION 5: Firefighting Measures

Extinguishing Media

Suitable Extinguishing Media:

Not determined or not applicable.

Unsuitable Extinguishing Media:

Do not use water jet.

Specific Hazards During Fire-Fighting:

Not determined or not applicable.

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Special Protective Equipment for Firefighters:

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full-face piece operated in positive pressure mode.

Special precautions:

Not determined or not applicable.

SECTION 6: Accidental Release Measures

Personal Precautions, Protective Equipment, and Emergency Procedures:

Evacuate unnecessary personnel. Ventilate area. Extinguish any sources of ignition. Wear recommended personal protective equipment (see Section 8). Avoid contact with skin, eyes and clothing. Avoid breathing mist, vapor, dust, fume and spray. Do not walk through spilled material. Wash thoroughly after handling.

Environmental Precautions:

Prevent further leakage or spillage if safe to do so. Prevent from reaching drains, sewers and waterways. Discharge into the environment must be avoided.

Methods and Material for Containment and Cleaning Up:

Do not touch damaged containers or spilled material unless wearing appropriate personal protective clothing. Stop leak if you can do it without risk. Contain and collect spillage and place in suitable container for future disposal. Dispose of in accordance with all applicable regulations (see Section 13).

Reference to Other Sections:

For personal protective equipment see Section 8. For disposal see Section 13.

SECTION 7: Handling and Storage

Precautions for Safe Handling:

Use appropriate personal protective equipment (see Section 8). Use only with adequate ventilation. Avoid breathing mist/vapor/spray/dust. Do not eat, drink, smoke, or use personal products when handling chemical substances. Do not get in eyes. Avoid contact with skin and clothing. Wash affected areas thoroughly after handling. Keep away from incompatible materials (See Section 10). Keep containers tightly closed when not in use.

Conditions for Safe Storage, Including Any Incompatibilities:

Store in cool, dry, well-ventilated location out of direct sunlight. Keep away from food and beverages. Protect from freezing and physical damage. Store away from heat, open flames and other sources of ignition. Keep container tightly sealed. Store away from incompatible materials (See Section 10). Recommended storage temperature: 10-35°C (50-95°F)

SECTION 8: Exposure Controls/Personal Protection

Only those substances with limit values have been included below.

Occupational Exposure Limit Values:

Country (Legal Basis)	Substance	Identifier	Permissible concentration
WEEL	3,6,9-triazaundecamethylenediamine tetraethylenepentamine	112-57-2	8-Hour TWA: 5 mg/m ³ (1 ppm)
NIOSH	1-methoxy-2-propanol monopropylene glycol methyl ether	107-98-2	REL-TWA: 360 mg/m ³ (100 ppm [up to 10 hr])
	1-methoxy-2-propanol monopropylene glycol methyl ether	107-98-2	15-Minute STEL: 540 mg/m ³ (150 ppm)
ACGIH	1-methoxy-2-propanol monopropylene glycol methyl ether	107-98-2	8-Hour TWA: 50 ppm
	1-methoxy-2-propanol monopropylene glycol methyl ether	107-98-2	15-Minute STEL: 100 ppm

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Country (Legal Basis)	Substance	Identifier	Permissible concentration
United States(California)	1-methoxy-2-propanol monopropylene glycol methyl ether	107-98-2	8-Hour TWA-PEL: 360 mg/m ³ (100 ppm)
	1-methoxy-2-propanol monopropylene glycol methyl ether	107-98-2	15-Minute STEL: 540 mg/m ³ (150 ppm)

Biological Limit Values:

No biological exposure limits noted for the ingredient(s).

Information on Monitoring Procedures:

Not determined or not applicable.

Appropriate Engineering Controls:

Emergency eye wash stations and safety showers should be available in the immediate vicinity of use or handling. Provide adequate ventilation to maintain the airborne concentrations of vapor, mists, and/or dusts below the applicable workplace exposure limits, while observing recognized national standards (or equivalent).

Personal Protection Equipment

Eye and Face Protection:

Use safety glasses with side shields or goggles. Consider the use of a face shield for splash protection. Use eye protection equipment that has been tested and approved by recognized national standards (or equivalent).

Skin and Body Protection:

Chemical resistant, impervious gloves approved by the appropriate standards. Gloves must be inspected prior to use. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Avoid skin contact with used gloves. Appropriate techniques should be used to remove used gloves and contaminated clothing. Full body protection should be worn. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Ensure that all personal protective equipment is approved by recognized national standards (or equivalent).

Respiratory Protection:

Not determined or not applicable.

General Hygienic Measures:

When handling chemical products, do not eat, drink or smoke. Wash hands after handling, before breaks, and at the end of the workday. Avoid contact with skin, eyes and clothing. Wash contaminated clothing before reuse. Perform routine housekeeping.

SECTION 9: Physical and Chemical Properties

Information on Basic Physical and Chemical Properties

Appearance	Clear Liquid
Odor	Low Odor
Odor threshold	Not determined or not available.
pH	10
Melting point/freezing point	Not determined or not available.

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Initial boiling point/range	Not determined or not available.
Flash point (closed cup)	100°C 212°F
Evaporation rate	Not determined or not available.
Flammability (solid, gas)	Not determined or not available.
Upper flammability/explosive limit	Not determined or not available.
Lower flammability/explosive limit	Not determined or not available.
Vapor pressure	Not determined or not available.
Vapor density	Not determined or not available.
Density	Not determined or not available.
Relative density	Not determined or not available.
Solubilities	Not determined or not available.
Partition coefficient (n-octanol/water)	Not determined or not available.
Auto/Self-ignition temperature	Not determined or not available.
Decomposition temperature	Not determined or not available.
Dynamic viscosity	200-400 cps at 77°F (25°C)
Kinematic viscosity	Not determined or not available.
Explosive properties	Not determined or not available.
Oxidizing properties	Not determined or not available.

Other Information

Shelf Life (Unopened Containers)	2 Years
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SECTION 10: Stability and Reactivity

Reactivity:

Vapors may form explosive mixture with air. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. Reaction of the product with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations leads to formation of N-Nitrosamines, many of which are known to be potent carcinogens.

Chemical Stability:

Stable under recommended handling and storage conditions.

Possibility of Hazardous Reactions:

Hazardous reactions are not anticipated under recommended conditions of handling and storage.

Conditions to Avoid:

Extreme heat, open flames, hot surfaces, sparks, ignition sources and incompatible materials.

Incompatible Materials:

Strong oxidizing agents, alkali metals; nitrous acid and other nitrosating agents, organic (i.e. acetic and citric acid) and mineral acids, peroxides, sodium hypochlorite. Product slowly corrodes copper, aluminum, zinc and galvanized surfaces.

Hazardous Decomposition Products:

Under normal conditions of storage and use, hazardous decomposition products should not be produced. In fire conditions, depending on temperature, air supply and presence of other materials, decomposition products can include, but are not limited to carbon and nitrogen oxides, nitric acid, ammonia, amines, nitrosamines, formaldehyde, hydrogen cyanide, lower molecular weight organic molecules. Nitrogen oxide can react with water vapors to form corrosive nitric acid.

SECTION 11: Toxicological Information

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Acute Toxicity

Assessment:

Harmful if swallowed.

Harmful in contact with skin.

Product Data: No data available.

Substance Data:

Name	Route	Result
Poly(propylene glycol) bis(2-aminopropyl ether)	oral	LD50 Rat: 2885.3 mg/kg
	dermal	LD50 Rabbit: 2979.7 mg/kg
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	dermal	LD50 Rabbit: 660 mg/kg
	Oral ATE	LD50 Rat: 500 mg/kg
1-methoxy-2-propanol monopropylene glycol methyl ether	oral	LD50 Rat: 3739 mg/kg
	dermal	LD50 Rat: > 2000 mg/kg
	inhalation	LC50 Rat: >7000 ppmV (6 hr [vapor])

Skin Corrosion/Irritation

Assessment:

Causes skin irritation.

Product Data:

No data available.

Substance Data:

Name	Result
Poly(propylene glycol) bis(2-aminopropyl ether)	Causes severe skin burns.
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	Causes severe skin burns.

Serious Eye Damage/Irritation

Assessment:

Causes serious eye damage.

Product Data:

No data available.

Substance Data:

Name	Result
Poly(propylene glycol) bis(2-aminopropyl ether)	Causes serious eye damage.
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	Causes serious eye damage.

Respiratory or Skin Sensitization

Assessment:

May cause an allergic skin reaction.

Product Data:

No data available.

Substance Data:

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Name	Result
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	May cause an allergic skin reaction.

Carcinogenicity

Assessment: Based on available data, the classification criteria are not met.

Product Data: No data available.

Substance Data: No data available.

International Agency for Research on Cancer (IARC):

Name	Classification
Poly(propylene glycol) bis(2-aminopropyl ether)	Not Applicable
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	Not Applicable
1-methoxy-2-propanol monopropylene glycol methyl ether	Not Applicable

National Toxicology Program (NTP):

Name	Classification
Poly(propylene glycol) bis(2-aminopropyl ether)	Not Applicable
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	Not Applicable
1-methoxy-2-propanol monopropylene glycol methyl ether	Not Applicable

OSHA Carcinogens: Not applicable

Germ Cell Mutagenicity

Assessment: Based on available data, the classification criteria are not met.

Product Data:

No data available.

Substance Data: No data available.

Reproductive Toxicity

Assessment: Based on available data, the classification criteria are not met.

Product Data:

No data available.

Substance Data: No data available.

Specific Target Organ Toxicity (Single Exposure)

Assessment: Based on available data, the classification criteria are not met.

Product Data:

No data available.

Substance Data:

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Name	Result
1-methoxy-2-propanol monopropylene glycol methyl ether	May cause drowsiness or dizziness.

Specific Target Organ Toxicity (Repeated Exposure)

Assessment: Based on available data, the classification criteria are not met.

Product Data:

No data available.

Substance Data: No data available.

Aspiration toxicity

Assessment: Based on available data, the classification criteria are not met.

Product Data:

No data available.

Substance Data: No data available.

Information on Likely Routes of Exposure:

No data available.

Symptoms Related to the Physical, Chemical, and Toxicological Characteristics:

No data available.

Other Information:

No data available.

SECTION 12: Ecological Information

Acute (Short-Term) Toxicity

Assessment: Based on available data, the classification criteria are not met.

Product Data: No data available.

Substance Data:

Name	Result
Poly(propylene glycol) bis(2-aminopropyl ether)	Aquatic Plants EC50 Pseudokirchneriella subcapitata: 15 mg/L (72 hr [growth rate])
	Aquatic Invertebrates EC50 Daphnia magna: 80 mg/L (48 hr [immobilization])
	Fish LC50 Oncorhynchus mykiss: >15 mg/L (96 hr)
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	Fish LC50 Poecilia reticulata: 420 mg/L (96 hr)
	Aquatic Invertebrates EC50 Daphnia magna: 24.1 mg/L (48 hr [mobility])
	Aquatic Plants EC50 Pseudokirchneriella subcapitata: 2.1 mg/L (72 hr [growth rate])
1-methoxy-2-propanol monopropylene glycol methyl ether	Fish LC50 Oncorhynchus mykiss: >= 1000 mg/L (96 hr)
	Aquatic Invertebrates EC50 Daphnia magna: > 500 mg/L (48 hr [mobility])
	Aquatic Plants EC50 Skeletonema costatum: 6745 mg/L (72 hr [growth rate])

Chronic (Long-Term) Toxicity

Assessment: Based on available data, the classification criteria are not met.

Product Data: No data available.

Substance Data:

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Name	Result
Poly(propylene glycol) bis(2-aminopropyl ether)	Aquatic Plants NOEC Skeletonema costatum: 100 mg/L (72 hr [growth rate])

Persistence and Degradability

Product Data: No data available.

Substance Data:

Name	Result
Poly(propylene glycol) bis(2-aminopropyl ether)	The substance is not readily biodegradable. 0% degradation in water, measured by CO ₂ evolution, after 28 days.
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	The substance is not readily biodegradable. 0 % degradation in water, measured by O ₂ consumption, after 162 days.
1-methoxy-2-propanol monopropylene glycol methyl ether	The substance is readily biodegradable. 96% degradation in water, measured by DOC removal after 28 days.

Bioaccumulative Potential

Product Data: No data available.

Substance Data:

Name	Result
Poly(propylene glycol) bis(2-aminopropyl ether)	The substance is not expected to bioaccumulate (BCF: 3.16 L/kg, basis, whole body w.w., aquatic specie: fish, QSAR substance data).
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	The substance is not expected to bioaccumulate (log Kow: 1.503).
1-methoxy-2-propanol monopropylene glycol methyl ether	The substance is not expected to bioaccumulate (log Pow: < 1 at 20 °C).

Mobility in Soil

Product Data: No data available.

Substance Data:

Name	Result
Poly(propylene glycol) bis(2-aminopropyl ether)	The substance is mobile, therefore, there is low potential for adsorption to soil and sediment (Koc: 52.1 L/kg, QSAR substance data).
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	The substance has a potential for adsorption to sediment particles and suspended organic matter based on data from analogous substance.
1-methoxy-2-propanol monopropylene glycol methyl ether	The endpoint is not applicable because the substance has a low octanol water partition coefficient.

Results of PBT and vPvB assessment

Product Data:

PBT assessment: This product does not contain any substances that are assessed to be a PBT.

vPvB assessment: This product does not contain any substances that are assessed to be a vPvB.

Substance Data:

PBT assessment:

Poly(propylene glycol) bis(2-aminopropyl ether)	The substance is not PBT.
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3,6,9-triazaundecamethylenediamine tetraethylenepentamine	The substance is not PBT.
1-methoxy-2-propanol monopropylene glycol methyl ether	The substance is not PBT.

vPvB assessment:

Poly(propylene glycol) bis(2-aminopropyl ether)	The substance is not vPvB.
3,6,9-triazaundecamethylenediamine tetraethylenepentamine	The substance is not vPvB.
1-methoxy-2-propanol monopropylene glycol methyl ether	The substance is not vPvB.

Other Adverse Effects: No data available.

SECTION 13: Disposal Considerations

Disposal Methods:

The generation of waste should be avoided or minimized wherever possible. If product becomes a waste, it does not meet criteria of hazardous waste as defined in 40 CFR 261, Subpart C and D. Do not discharge into sewer system. Spill cleanup residues may still be subject to RCRA storage and disposal requirements.

Dispose waste in compliance with local, state and federal regulations via licensed waste disposal contractor.

Contaminated packages:

Even after emptying, container may retain residues. Containers should be completely emptied and safely stored until appropriately reconditioned or disposed through licensed contractor in accordance with government regulation. This material and its container must be disposed of in a safe way.

SECTION 14: Transport Information

United States Transportation of Dangerous Goods (49 CFR DOT)

UN Number	Not regulated
UN Proper Shipping Name	Not regulated
UN Transport Hazard Class(es)	None
Packing Group	None
Environmental Hazards	None
Special Precautions for User	None

International Maritime Dangerous Goods (IMDG)

UN Number	Not regulated
UN Proper Shipping Name	Not regulated
UN Transport Hazard Class(es)	None
Packing Group	None
Environmental Hazards	None
Special Precautions for User	None

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International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

UN Number	Not regulated
UN Proper Shipping Name	Not regulated
UN Transport Hazard Class(es)	None
Packing Group	None
Environmental Hazards	None
Special Precautions for User	None

SECTION 15: Regulatory Information

United States Regulations

Inventory Listing (TSCA): All ingredients are listed-active or exempt.

Significant New Use Rule (TSCA Section 5): None of the ingredients are listed.

Export Notification under TSCA Section 12(b): None of the ingredients are listed.

SARA Section 302 Extremely Hazardous Substances: None of the ingredients are listed.

SARA Section 313 Toxic Chemicals: None of the ingredients are listed.

CERCLA: None of the ingredients are listed.

RCRA:

107-98-2	1-methoxy-2-propanol monopropylene glycol methyl ether	Listed	D001
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Section 112(r) of the Clean Air Act (CAA): None of the ingredients are listed.

Massachusetts Right to Know:

112-57-2	3,6,9-triazaundecamethylenediamine tetraethylenepentamine	Listed
107-98-2	1-methoxy-2-propanol monopropylene glycol methyl ether	Listed

New Jersey Right to Know:

112-57-2	3,6,9-triazaundecamethylenediamine tetraethylenepentamine	Listed
107-98-2	1-methoxy-2-propanol monopropylene glycol methyl ether	Listed

New York Right to Know:

112-57-2	3,6,9-triazaundecamethylenediamine tetraethylenepentamine	Listed
107-98-2	1-methoxy-2-propanol monopropylene glycol methyl ether	Listed

Pennsylvania Right to Know:

112-57-2	3,6,9-triazaundecamethylenediamine tetraethylenepentamine	Listed
107-98-2	1-methoxy-2-propanol monopropylene glycol methyl ether	Listed

California Proposition 65: None of the ingredients are listed.

Additional information: Not determined.

SECTION 16: Other Information

Abbreviations and Acronyms: None

Disclaimer:

The data set forth in this sheet are based on information provided by the suppliers of the raw materials and chemicals used in the manufacture of the aforementioned product. Rhino Linings Corporation makes no warranty with respect to the accuracy of the information provided by their suppliers, and disclaims all liability of reliance thereof. Sections 11/12 Disclaimer (Toxicity/Ecotoxicity): This product itself has not been tested. Information given is based on data on the components and the toxicology of similar products. Section 14 (Transport Information): Information provided in Section 14 is not intended to convey all specific

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regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

NFPA: 2-1-0

HMIS: 2-1-0

Initial Preparation Date: 09.21.2011

Revision date: 04.17.2026

Revision Notes:

Revision Date	Notes
2011-09-21	
2016-01-28	Internal Review
2018-12-13	Internal Review
2022-06-09	Internal Review
2026-04-17	Internal Review

End of Safety Data Sheet